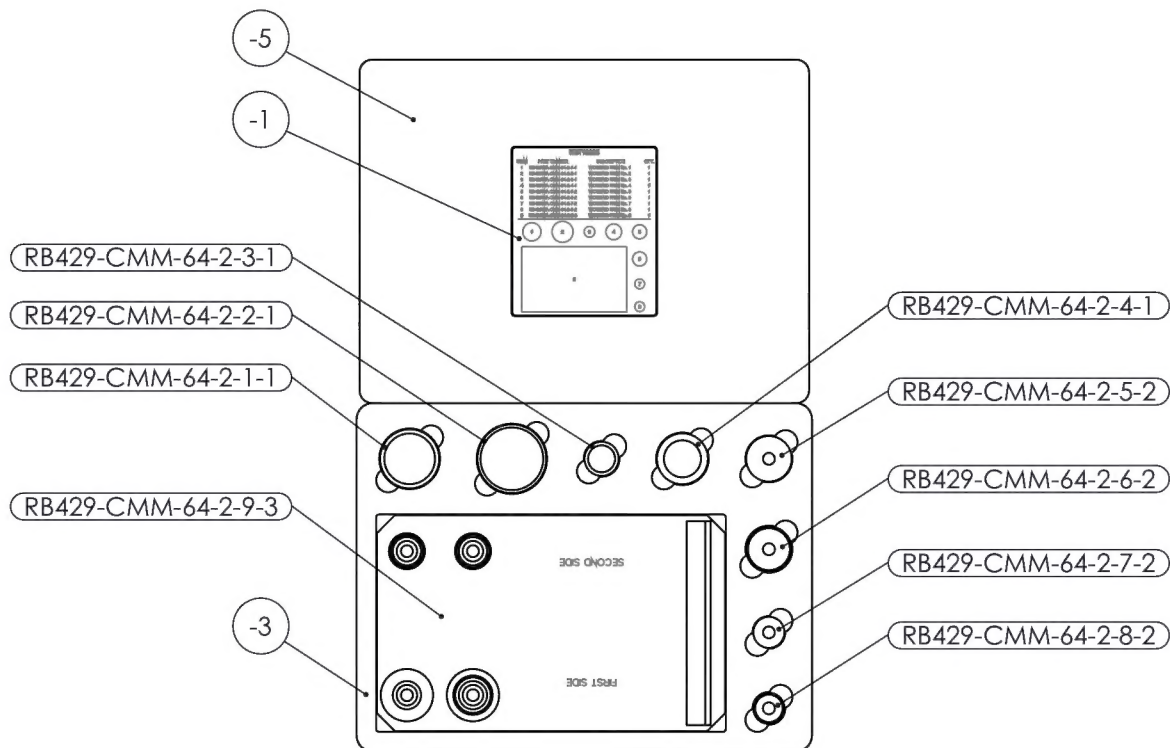


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	9/26/2016	DPD	JAG



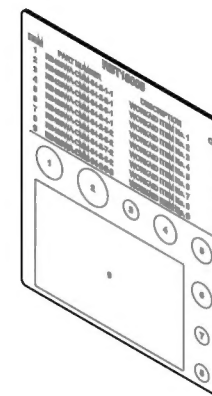
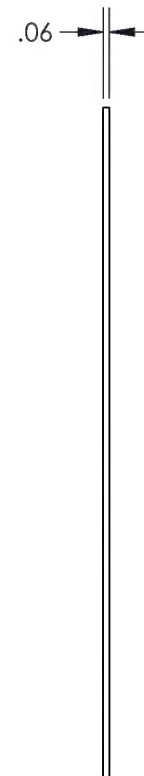
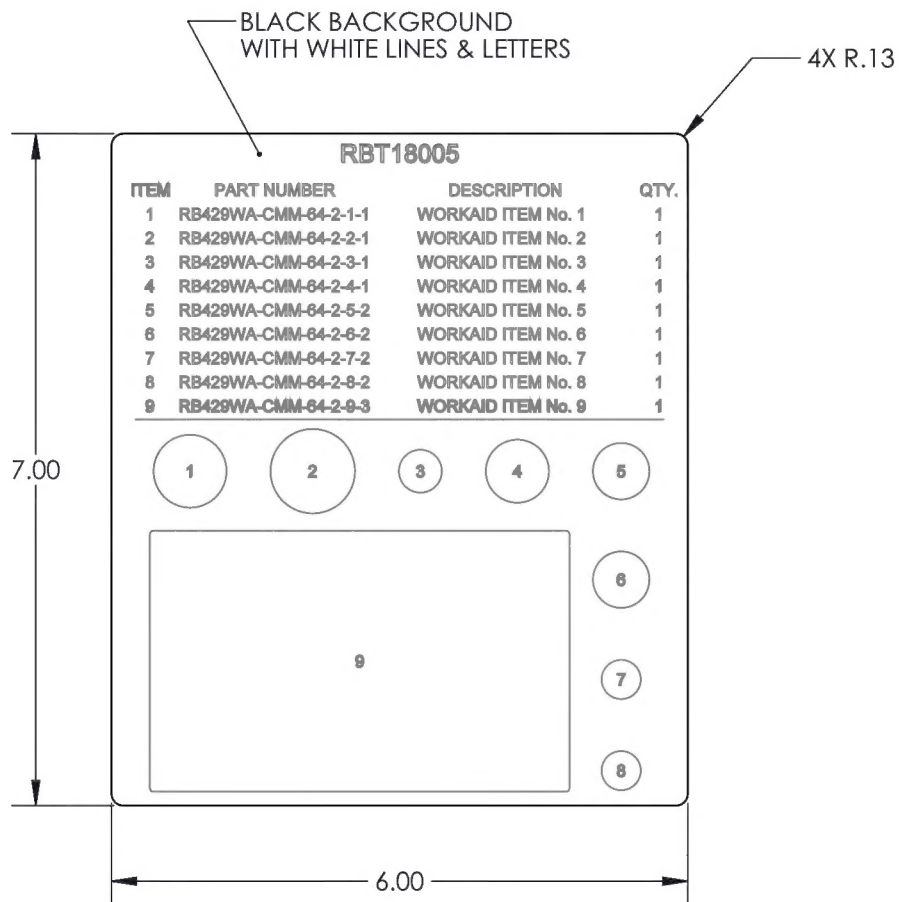
NOTE:
REFERENCE FIGURE 64-2.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			RB429-CMM-64-2-1-1	1	WORKAID ITEM No. 1			1
			RB429-CMM-64-2-2-1	1	WORKAID ITEM No. 2			1
			RB429-CMM-64-2-3-1	1	WORKAID ITEM No. 3			1
			RB429-CMM-64-2-4-1	1	WORKAID ITEM No. 4			1
			RB429-CMM-64-2-5-2	1	WORKAID ITEM No. 5			1
			RB429-CMM-64-2-6-2	1	WORKAID ITEM No. 6			1
			RB429-CMM-64-2-7-2	1	WORKAID ITEM No. 7			1
			RB429-CMM-64-2-8-2	1	WORKAID ITEM No. 8			1
			RB429-CMM-64-2-9-3	1	WORKAID ITEM No. 9			1
			-1	1	CONTENTS PLACARD	PLASTIC		2
		B/O	-3	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	5.86 X 14.51 X 18.96 (CASE SOLUTIONS)	3
		B/O	-5	1	TOP FOAM	ETHAFOAM 220, BLACK	1.76 X 14.31 X 18.72 (CASE SOLUTIONS)	4
		B/O	-7	1	CASE	PLASTIC	PELICAN #APP-1550-E	N/S
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S

TITLE			
TAIL ROTOR HUB ASSEMBLIES - WORKAID ITEMS No. 1 THROUGH No. 9			
DWG NO.			REV
RBT18005			1
MAT'L		UNLESS OTHERWISE SPECIFIED	
TREAT		DIMENSIONS ARE IN INCHES	
FINISH		.XXX ± .005 FRACTIONS ± 1/8	
SPEC		.XX ± .01 ANGLES ± .5°	
		.X ± .1 SURFACES = 125	
DRAWN BY:		1. BREAK ALL SHARP EDGES	
CHECKED:		.015 x 45° OR .015R	
OPPS APPR:		2. DIMENSIONAL LIMITS APPLY	
QA APPR:		AFTER PLATING	
APPROVED:		3. INTERPRET DIM AND TOL PER	
SCALE		ASME Y14.5M-2009	
1:8		USED ON MODEL	
DATE		BELL 429	
9/13/2016		SHEET 1 OF 4	

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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED



NOTE:
USE PDF.

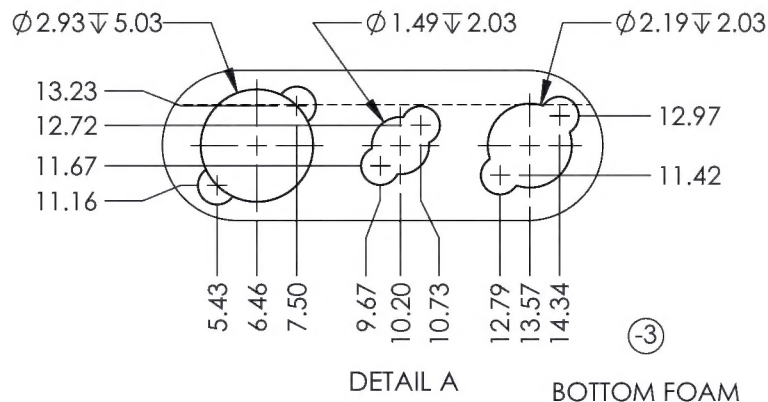
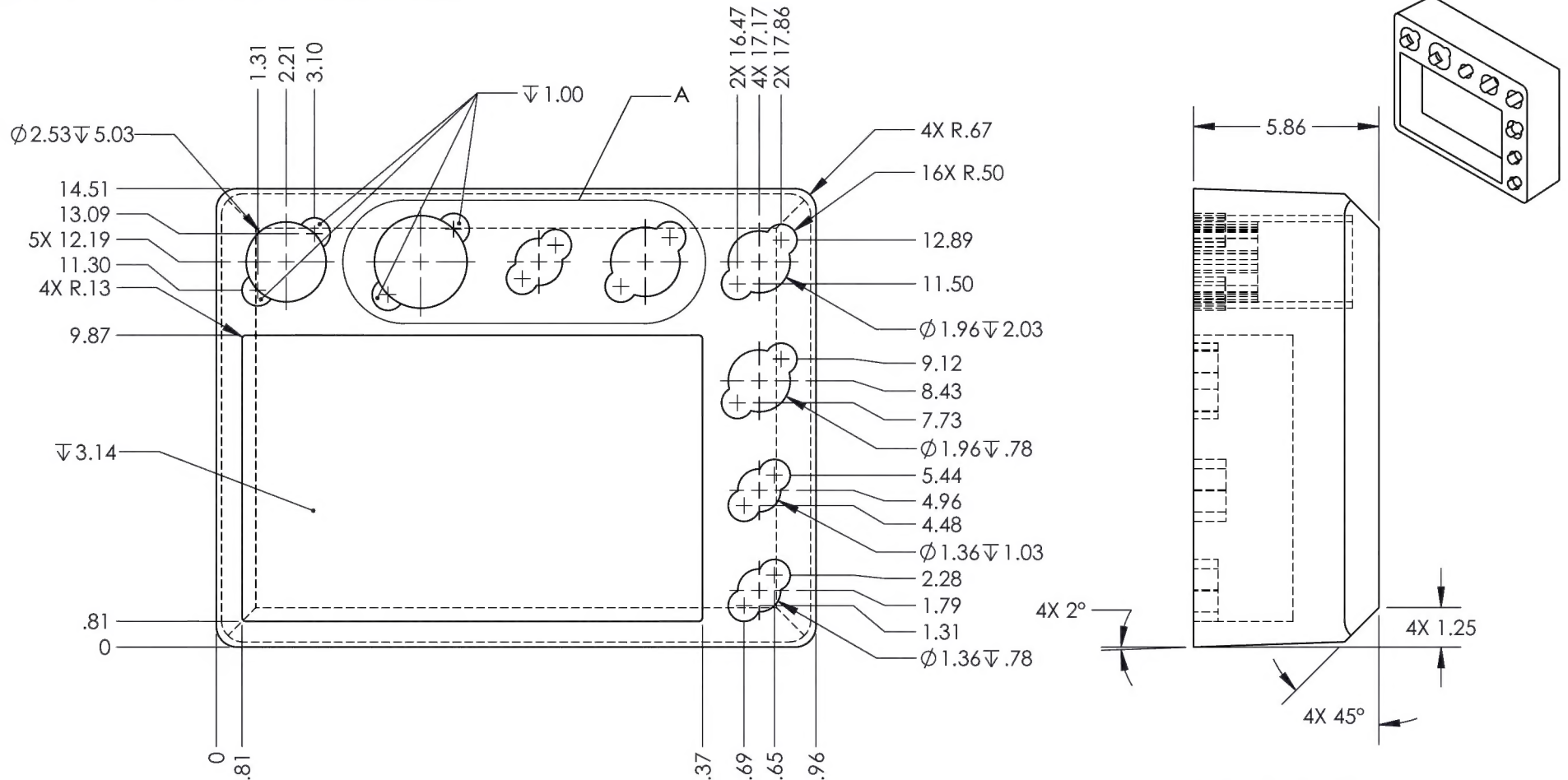
(-1)

CONTENTS PLACARD

DART AEROSPACE	
TITLE TAIL ROTOR HUB ASSEMBLIES - WORKAID ITEMS No. 1 THROUGH No. 9	
DWG NO. RBT18005-1	REV 1
MAT'L PLASTIC	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125°
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES
CHECKED: MACKOVJAK	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
SCALE 1:2	DATE 9/13/2016
	SHEET 2 OF 4

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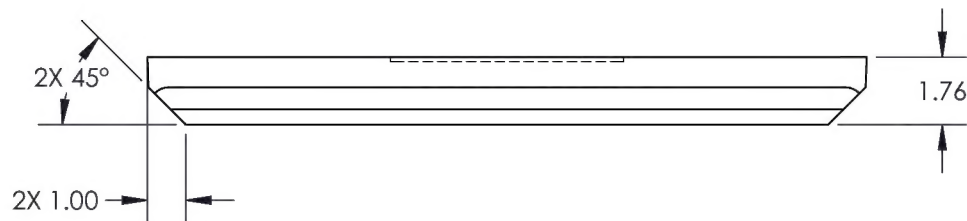
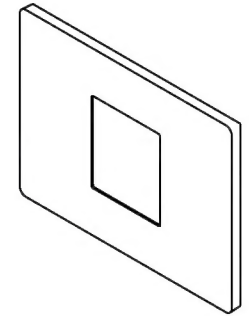
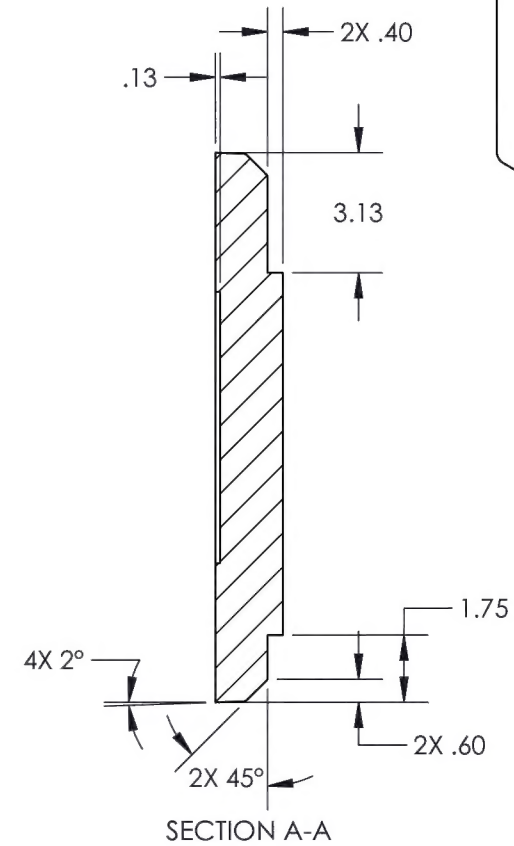
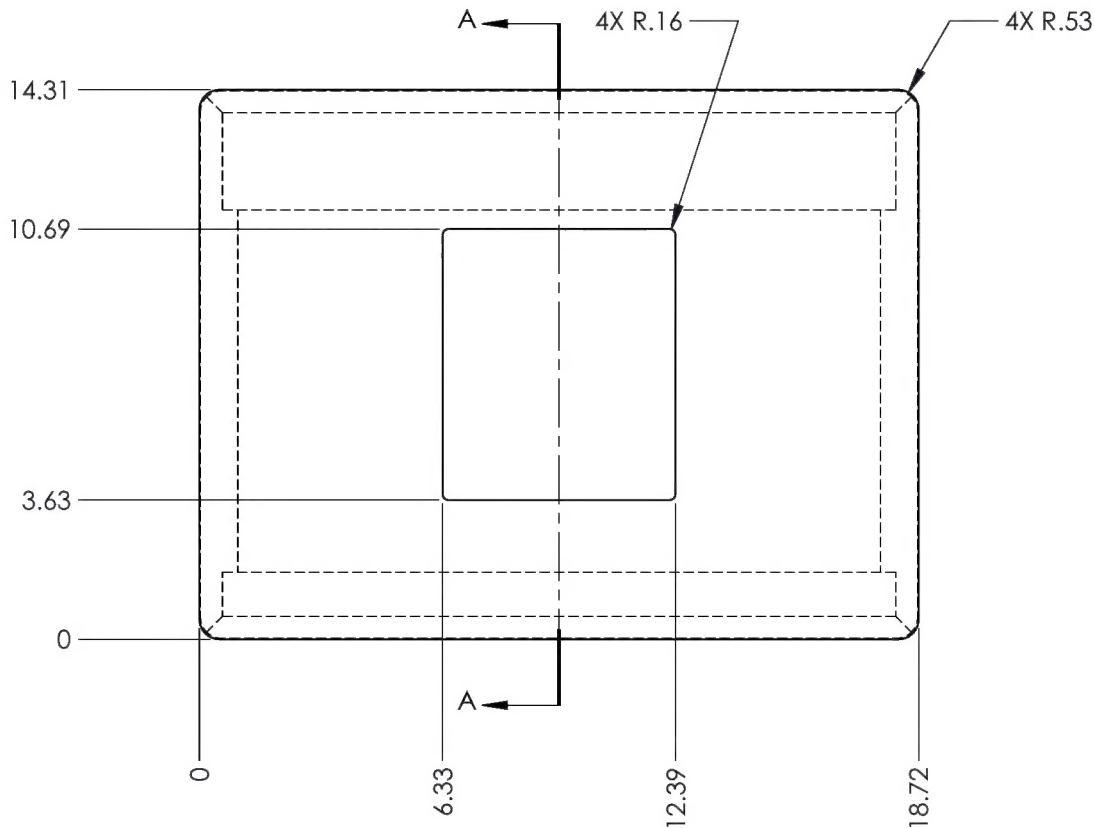
REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	



DART AEROSPACE	
TITLE TAIL ROTOR HUB ASSEMBLIES - WORKAID ITEMS No. 1 THROUGH No. 9	
DWG NO. RBT18005-3	REV 1
MAT'L ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 1°	
.X ± .1 SURFACES = 125°	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: DUERFELDT	USED ON MODEL
CHECKED: MACKOVJAK	BELL 429
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:5	DATE 9/13/2016
SHEET 3 OF 4	

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REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	



(-5)
TOP FOAM

DART AEROSPACE	
TITLE TAIL ROTOR HUB ASSEMBLIES - WORKAID ITEMS No. 1 THROUGH No. 9	
DWG NO. RBT18005-5	REV 1
MAT'L ETHAFOAM 220, BLACK	UNLESS OTHERWISE SPECIFIED
REAT	DIMENSIONS ARE IN INCHES
TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH	.XX ± .03 ANGLES ± 1°
SPEC	.X ± .1 SURFACES = 125° ✓
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES
CHECKED: MACKOVJAK	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
SCALE 1:5	DATE 9/13/2016
	SHEET 4 OF 4